



Royson's Recycles Wallcovering Products

"Our responsibility towards fostering sustainability is an integral part of our business strategy".

Environmental management at Royson's includes recycling. Royson's is always looking for ways to improve our products and this is an opportunity for customer participation in a post consumer recycling program. Let us work together to establish recycled product solutions to reduce landfill disposal. All Royson products can be recycled.

The goal of our recycling program is to provide recycled content to assist in gaining credit within green building certification programs while simultaneously insuring that the introduction of recycled content does not introduce other issues of concern to the product. By carefully controlling and evaluating the selected recycled content materials, the quality can be maintained throughout the entire life cycle of the wallcovering product.

The environmental aspects that recycling initiatives promote includes:

- 1) Landfill avoidance of waste and post consumer wallcovering
- 2) Compatibility in material formulations
- 3) Color control
- 4) Chemicals of concern management
- 5) Create LEED credit eligible materials and diversion of construction waste opportunity

Royson's has an established a pre-consumer recycling program. This includes materials produced and reprocessed from available manufacturing materials. Recycled content can include pre- and post-consumer materials. For post consumer materials, materials can be returned to Royson's for re-processing into new wallcovering.

Limitations.

Contamination is controlled by pre-approving materials being submitted for recycling. This quality control measure is designed to keep incompatible materials from being incorporated into recycled content products. Quality of the final product is not compromised. Some residual contamination is expected, such as drywall paper and adhesive, and can be screened effectively during the recycled content preparation for re-manufacturing.

Pre-approval for recycling wallcovering.

All manufactured wallcovering will be considered for post-consumer recycling. Replacement of Roysons wallcovering with new Roysons product will always be accepted. Pre-approval is requested for recycling competitors' wallcovering products because of formulation differences. Every effort will be made to accept all materials into the recycling program, but only select materials will be converted into new, recycled content wallcovering products. We reserve the right to refuse highly contaminated materials to insure that quality is strictly controlled.

There are two types of recycled material generated from wallcovering products:

- 1) Plastic resin component
- 2) Fiber content from laminates

These materials are separated and included as recycled content for new manufactured products. Recycled content of the new product is measured as a combination of these two components.

Packaging post-consumer product for return.

All post-consumer wallcovering placed into Gaylord containers or plastic bags can be returned for recycling. These materials will be visually inspected and then processed for component separation. Gaylord containers or plastic bags are used to make handling easier at both the installer and plant location.

Return Program.

All materials should be sent to:

Roysons Corporation

40 Vanderhoof Avenue

Rockaway, NJ 07866, USA

TELEPHONE: 888-ROYSONS or 973-625-7923

FAX: 973-625-5917

Post-consumer wallcovering materials being replaced with Roysons' product will get credit for the "Return Shipping" expense.

Be responsive to the needs of our customers and distributors, produce quality products, and operate with the highest level of integrity."

—THE ROYSONS PHILOSOPHY



Submitting Wallcovering for Recycling Check List

Materials for the Roysons Recycling Program must be prepared and packaged properly to allow our recycling facility to process the material. Please follow these guidelines.

Preparation and Inspection of Wallcovering

- Submit only fabric back vinyl or Roysons Terralon™ Eco friendly wallcovering
- Remove all nails, screws, and other debris before shipping
- Send only dry material
- Discard any material with the presence of Mold and mildew
- Include any installation trim, scrap or unused wallcovering

Packaging and Shipping

- Remove wallcovering from wall and roll full-length strips between 8' – 10' long into each bag. Each bag should weigh a maximum of 37 pounds.
- Seal with the bag ties we have supplied and affix a shipping label to each bag
- Quantities greater than 1000 yards may require a special shipping container.
- A distributor sales representative will determine how many containers will be needed and we will have them shipped to the job site.

For additional Information, Please Contact Roysons Reclamation Service At:

**Roysons
40 Vanderhoof Ave
Rockaway, NJ 07866
Ph 973-625-5570 FAX 973-625-5917
recycle@roysons.com**



Wallcovering Reclamation Program Material Return Authorization Form

Form to be completed by customer and/or distributor, sales representative.

Project Start Date _____

Roysons Customer Information

Date _____ Distributor _____

Customer _____ Representative _____

Address _____

City _____ State _____ Zip _____ Phone _____

Return Material Description

PO number for new material _____ Quantity Ordered _____

Project Name _____ Job Site Location _____

Company _____ Contact _____

Address _____

City _____ State _____ Zip _____ Phone _____

Quantity to be returned: _____ linear yards _____ width _____ weight _____

Material Condition _____

Manufacturer (if known) _____ Pattern/color _____

Sample Return Detail

Send an 8x10 inch sample of each type of wallcovering you would like to return*

Number of samples returned _____ (one sample is required for each pattern to be returned)

Upon successful analysis, the appropriate number of bags, ties, and labels will be shipped.

Shipping Information for Bags

Company _____ Attn _____

Address _____

City _____ State _____ Zip _____ Phone _____

Return completed form by mail, fax, or email to:

Roysons Corporation
Attn: Wallcovering Reclamation Dept.
40 Vanderhoof Ave
Rockaway, NJ 07866
Ph: 973-625-5570 FAX: 973-625-5917
recycle@roysons.com

***Your submitted sample will be reviewed for content screening before they can be included in this program to ensure all material returned meets quality, environmental and safety standards for reclamation and reuse.**